Structural Repair Request

Date of Request	
Purchase Order Number for SRA	
Your Customer (Dealer) Number	

Company/Dealer Name	
Company/Dealer Location	
Requested Repair Location	Same as above ☐ Field Repair ☐ Other Shop ☐
Requested by (your name)	
Crane Owner / Contact	
Crane Model	
Crane Serial Number	
Component Description	
Component Part Number	
Component Serial Number	

Describe the nature of the damage in need of repair or the modification requsted. If caused by an accident, attach a report or describe the accident in detail:

Describe how you would like to make the repair:

List any item numbers to be replaced (if known) below:

Requested process ☐ SMAW ☐ GMAW ☐ FCAW ☐ Other_____

Check the appropriate box(es) below for the qualifications of the welder(s) you have available:

☐ AWS D1.1
☐ Manitowoc Advanced
☐ Manitowoc "Boom Inspection"
☐ Other

Additional information including photos, sketches, drawings, and any other information that will help us understand the damage should be attached. NOTE: For each damaged area, it is helpful to have photos from multiple perspectives, e.g. 1) close-up, 2) mid-distance 3) further back, showing the damaged location with respect to the overall crane section.

Components with structural damage must be removed from service until properly evaluated and determined to meet design requirements, or the components have been repaired in compliance with approved Manitowoc instructions. Examples of structural damage include, but are not limited to accident damage, corrosion or abrasion at or above 10% of material thickness, cracks in welds or cracks/deformation to base materials.

EMAIL the completed form & attachments to the appropriate Manitowoc Structural Repair Team